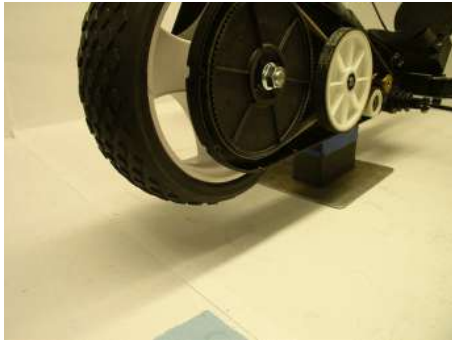


REAR WHEEL REPLACEMENT/REMOVABLE YOKE



STEP 1: Unfold the cart and place a block underneath so that the rear drive wheel is off the work surface. (See Fig 1)



STEP 2: Using a 5/32" hex wrench, remove the two (2) screws securing the left yoke arm. (See Fig 2)



STEP 3: Using a 3/4" wrench, remove the nut from the left side of the axle. (See Fig 3)

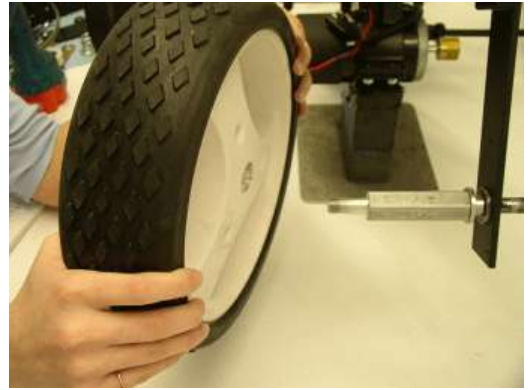
STEP 4: Remove the left yoke arm. (See Fig 4)





STEP 5: Remove the axle spacer. (See **Fig 5**) Note that the large end goes towards the wheel.

STEP 6: Slide the wheel off of the axle. If the wheel is tight, tap on the end of the axle with a plastic or rubber hammer. (See **Fig 6**)



STEP 7: Installation of the drive wheel is the reverse of these steps. Apply a small amount of 242 loctite to the yoke arm screws and tighten securely. Reinstall the axle nut, tighten securely.