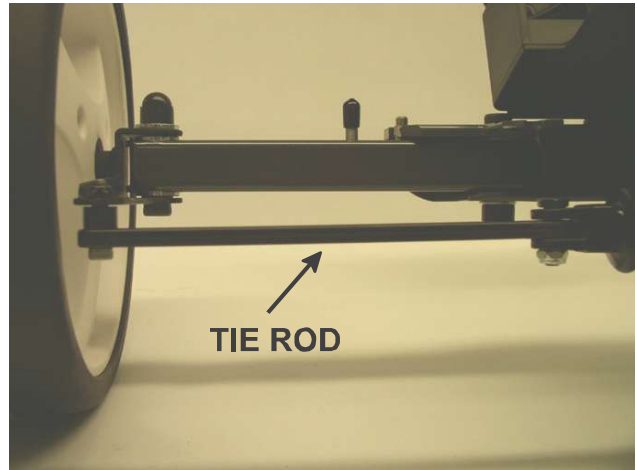


TIE ROD REPLACEMENT

IMPORTANT: DO ONLY ONE SIDE AT A TIME AT A TIME



OVERVIEW

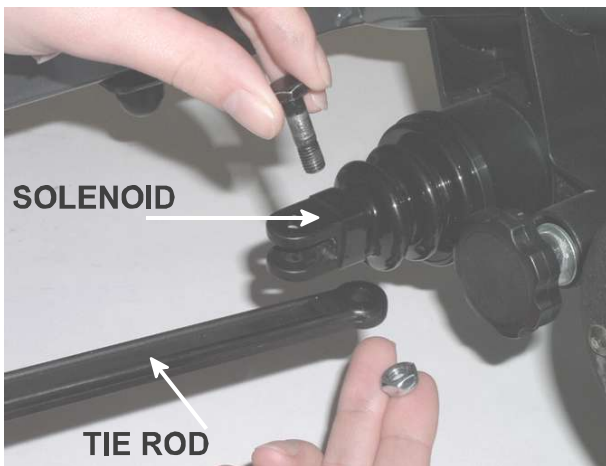


Figure 1

STEP 1: Remove the bolt securing the tie rod to the steering solenoid using 7/16" wrenches. (See Fig. 1)

STEP 2: Remove the bolt securing the tie rod to the steering arm using a 1/8" hex and a 3/8" wrench. (See Fig. 2- 3)
Discard the old tie rod AND spacer.



Figure 2

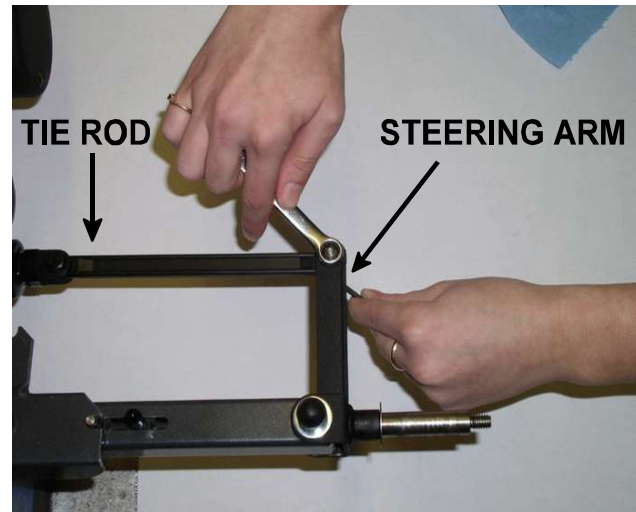


Figure 3

STEP 3: Connect the new tie rod to the steering arm. The bolt comes up through the tie rod, then the new spacer and then threads into the steering arm. (See Fig. 4) Tighten the nut securely. Check that the tie rod pivots freely with NO BINDING. If any binding is felt recheck installation or contact customer service for assistance. The steering will not operate properly if there is any binding in the pivot points.

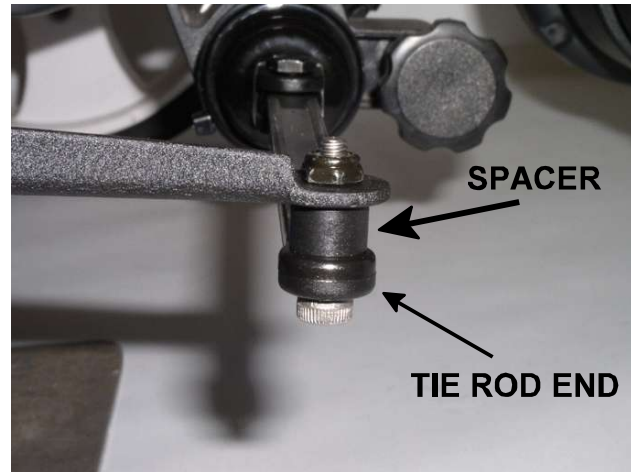
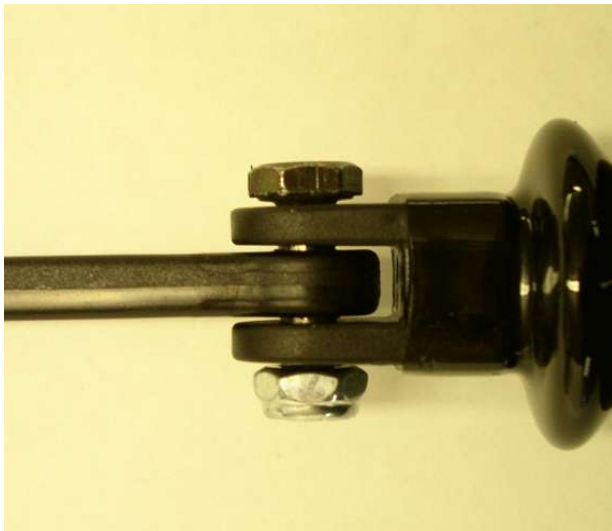


Figure 4

STEP 4: Connect the tie rod to the steering solenoid. It is very important that the nut is tightened as shown. You DO NOT want to over tighten the nut, as this will cause steering and turning problem. Follow the same procedure for the other side. Call customer service if you have questions or need assistance.



CORRECT EXAMPLE



INCORRECT EXAMPLE